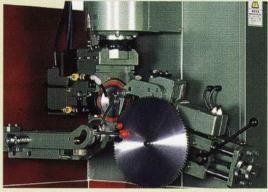
FOR GRINDING SAW TEETH, DEDICATED TO HIGH PRECISION FINISH:

GRINDING MACHINE FOR TIPPED SAW TEETH

Excellence for the operability, the durableness, and the high-precision

Rake and Top Angles NEW MODEL



Grinding of top angle

Grinding machine TN-70 has been designed specifically to generate rake and top angles of a tipped saw blade and has the following features:

- ·Selection of rake angle or top angle for grinding can be done by simple operation;
- ·One-pass grinding and oscillation grinding for both rake and top angles be selected by easy operation;
- ·Various setups for the grinding can be accomplished through interactive and numerical setting;
- ·Combination type saw blades with varying rake angles can be ground by a single process of operation;
- · Specially-designed motor prevents a drop of wheel speed due to a change of grinding load; and
- ·Wheel shaft is directly coupled to the motor shaft for vibration-free operation, thus realizing highly accurate grinding results.

[SPECIFICATIONS]

- ·Permissible grinding dimension 150∼660mm
- ·Permissible grinding pitch 5~75mm
- ·Tooth feed speed, grinding speed 10speeds/ 4~16P (per minute)
- ·Grindstone tilt angle 0° ~20°
- · Grindstone dimension 140mm dia
- · Grindstone rotation 4100R.P.M
- · Grindstone motor output (special motor) 0.4~1.2kw
- · Maximum electric power consumption 1.5kw
- · Machine floor area 865x965mm
- ·Overall machine height, width, and depth 1800x950x1065mm
- ·machine weight 730kg

Specifications are subject to change without notice.



769 Ebitsuka , Iwata city , Shizuoka-ken , Japan 438-0812 TEL 0538-34-5151 FAX 0538-32-3370 URL http://www.tokaiheat.co.jp E-mail: tn@tokaiheat.co.jp